



**BITS Pilani**

Pilani | Dubai | Goa | Hyderabad | Mumbai  
Research & Innovation

**ONE PhD Scholar Position**

Design and development of machine learning assisted in situ adaptive strategy to control the anomalies and properties during additive manufacturing of nickel based super alloys

**Hyderabad Campus | Joining: At the earliest**

Date: 05 April 2025

Applications are invited for **ONE** position of PhD Scholar on project, “**Design and development of machine learning assisted in situ adaptive strategy to control the anomalies and properties during additive manufacturing of nickel based super alloys**” under the supervision of **Prof. Ravi Shanker Vidyarthi** and **Prof. Rajib Ranjan Maiti**.

The project is an interdisciplinary in nature that would help to develop skills across the disciplines of **Mechanical Engineering** and **Computer Science and Engineering**, in particular additive manufacturing and AI/ML based anomaly detection.

Scope of work	Essential Qualification	Desirable Qualification
<ul style="list-style-type: none"><li>• Deposition of the nickel alloy using WAAM.</li><li>• Study and analysis of the process parameters effect on deposited bead qualities.</li><li>• Implementation of the ML approach to print the material with predefined properties.</li></ul>	BE/BTech/M.E./M.Tech or equivalent degree in Mechanical Engineering or Computer Science and Engineering or allied branches with minimum 60% marks / First division in highest qualification	<ul style="list-style-type: none"><li>• Basic knowledge of Wire Arc Additive Manufacturing process</li><li>• Basic Knowledge in AI/ML</li><li>• Highly motivated to work in a multi- disciplinary project</li></ul>

**Fellowship:** ₹37,000 - ₹42,000 per month (based on the year of PhD and performance)

**Duration:** As per BITS Pilani norms (<http://www.bitsadmission.com/phmain.aspx>)

**Place of work:** BITS Pilani, Hyderabad Campus, Hyderabad, Telangana 500078

**Application process:** Please apply using the following Google Form

- Google form link: <https://forms.gle/ac3VVV1qLZJxVuRAA>
- Deadline: 20<sup>th</sup> May 2025

Shortlisted candidates will be informed through e-mail for interview (Online). For more details, please contact via email with **Subject: CDRF ...**

**Prof Ravi Shanker Vidyarthi**

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